


## Magicut 6 Functions

### Cutting

Place material in cutter and initialise so it is ready to cut, set the cut pressure appropriate to the material.

With text or other object(s) on screen click the cut or cut selected icon  (or use File menu – Cut all/selected)

The cut dialogue opens. For MagiCut Products (Flex, Flock etc.) the cut needs to be in mirror.

Set Mirror on - the E icon – press the Read button to discover the width of the material in the cutter. If the cut job fits then it will display correctly. If the cut is bigger than the read width a split line will appear.

Assuming the object fits click the colours/markers tab.

Here you can set the weed border and select to cut by colour or layer.

Registration marks and Panel markers should be off.

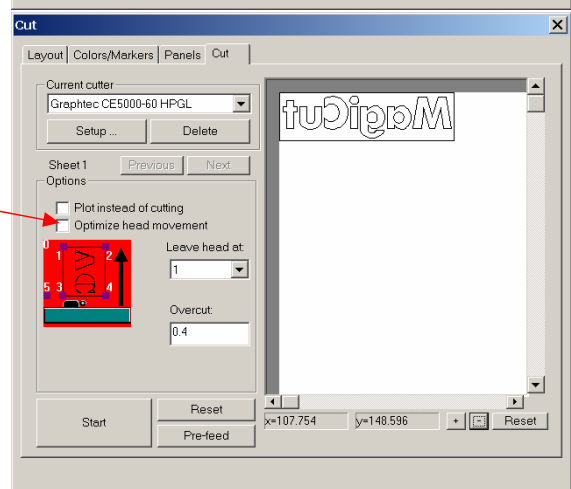
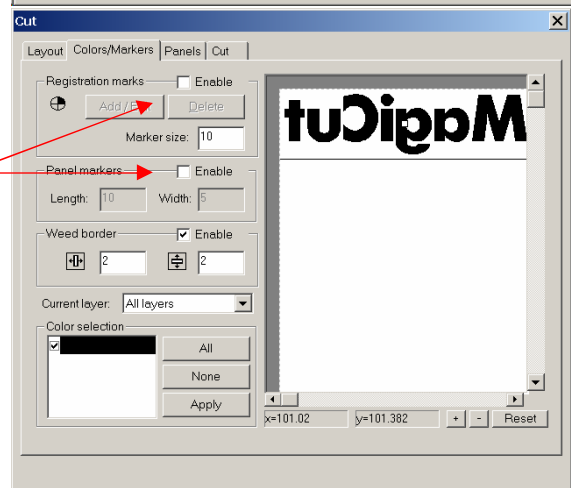
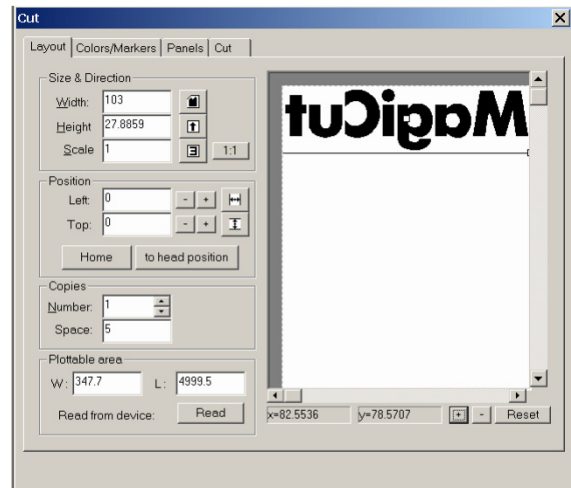
Weed border is optional, it makes it easier to weed when the cut object is only part of a sheet. For large objects it may be unnecessary.

With the settings ready click the Cut tab.

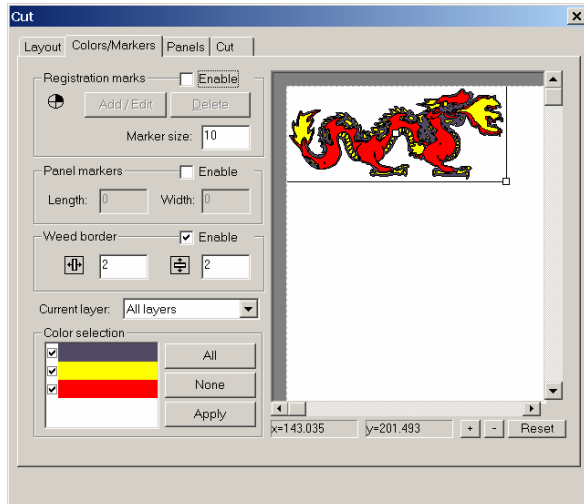
The option “optimise head movement” will help to reduce the amount of movement back and forth of the material. This should be off for cutting the “Diamonte Effect”.

Set the “Leave head at” to 1, ( 3 is for roll cutting), a small value of “Overcut” is helpful when weeding, Use a value of 0.3 to 0.4mm, this depends on the actual blade – the standard 09U blade uses 0.3mm overcut

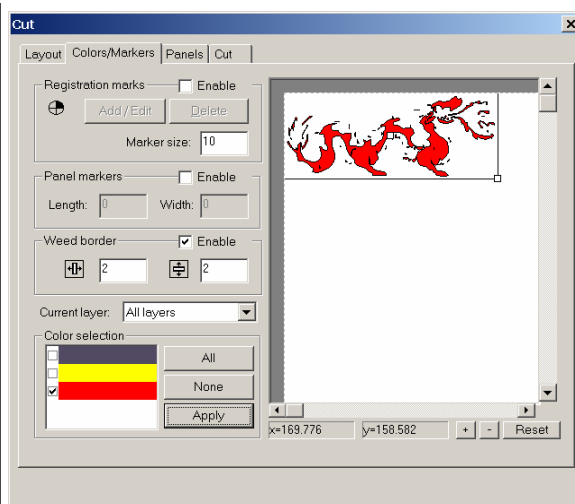
Click start to cut.



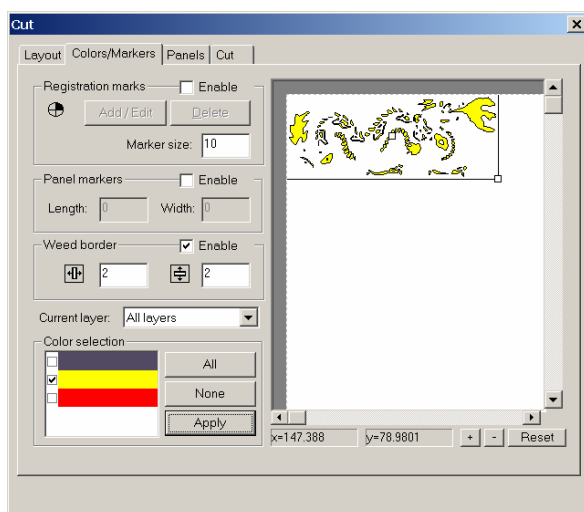
The Markers and colours dialogue also includes the option to cut by colour. This allows selection in the cut dialogue of different parts to cut. For example, this is a 3 colour cut in black red and yellow.



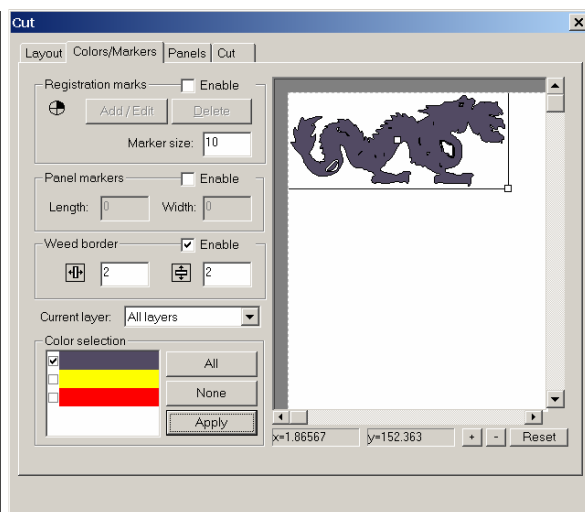
All Colours



Red Part



Yellow Part



Black Part

To select an individual colour take ticks out of all the other colours in the colour selection, leaving the one you need. Click apply and only that colour will cut

There is a similar function for layers, but this not used very often.