

TIME CALCULATION TABLE FOR CHROMALUXE METAL PANELS :

Total cm ²		Time	Centimeter sizes
600	>	03:02	20cm x 30cm
900	>	03:04	30cm x 30cm
1200	>	03:06	30cm x 40cm
1800	>	03:10	40cm x 40cm
2400	>	03:14	40cm x 60cm
2600	>	03:16	50cm x 50cm
3000	>	03:18	
3600	>	03:22	60cm x 60cm
4200	>	03:26	
4800	>	03:30	60cm x 80cm
5400	>	03:34	70cm x 70cm
6000	>	03:38	
6600	>	03:42	80cm x 80cm
7200	>	03:46	70cm x 100cm
7800	>	03:50	60cm x 120cm
8400	>	03:54	
9000	>	03:58	
9600	>	04:02	
9900	>	04:04	100cm x 100cm
10200	>	04:06	
10800	>	04:10	
11400	>	04:14	
12000	>	04:18	
12600	>	04:22	
13200	>	04:26	
13800	>	04:30	
14400	>	04:34	
15000	>	04:38	120cm x 120cm
15600	>	04:42	
16200	>	04:46	
16800	>	04:50	
17400	>	04:54	
18000	>	04:58	
18600	>	05:02	
19200	>	05:06	
19800	>	05:10	
20400	>	05:14	
21000	>	05:18	
21600	>	05:22	
22200	>	05:26	
22800	>	05:30	
23400	>	05:34	
24000	>	05:38	
24600	>	05:42	
25200	>	05:46	
25800	>	05:50	
26400	>	05:54	
27000	>	05:58	
27600	>	06:02	
28200	>	06:06	
28800	>	06:10	120cm x 240cm

HOW TO CALCULATE THE CORRECT TIME :

To calculate the time: multiply height by width and choose the time that is closest to your result.

Example: 20x30cm² = 600cm² >>> 3:02 minutes

TECHNICAL SPECIFICATIONS :

Temperature: 195°C
Pressure: 5,5bar / 80psi

Given times are only guidelines / sizes based on most produced dimensions.
Differences are possible, dependent the printer, inks, heatpress, etc...